

SADDLE MOUNTED PUNCH TEES



1. The WASK Saddle Mounted Punch Tee is designed to be mounted on a steel pipe. The pipe should be clean and free from grease and loose or flaking material.
2. Using a 6mm a/f hexagonal Allen key, remove the two socket head cap screws, the lower clamp half and the rubber gasket.
3. Fit to the steel pipe in the desired position with the rubber gasket in the groove inside the top clamp half immediately beneath the stem of the Tee. Fit the lower clamp half and evenly tighten the two socket head cap screws.
4. Your employer may require you to connect the service lateral and carry out tests for leak tightness before proceeding further. If the Tee has a Crimp outlet, instructions for crimping are included within the Tee packing.
5. Remove the top cap and, with the Punch Tee Operating Wrench (WASK part number BH0016), rotate the internal punch until it reaches a distinct stop. If this is not done, the coupon may be lost inside the pipe.
6. If the service lateral is ready for commissioning, continue to unscrew the punch until its upper surface is flush with the rim of the Tee body. Replace the top cap and tighten.

For further information on WASK products and services contact our Sales Department detailed below.

46-48 WILBURY WAY, HITCHIN,
HERTFORDSHIRE, SG4 0UD
TELEPHONE: +44 (0)1462 443225
TELEPHONE: +44 (0)1462 443226
FAX: +44 (0)1462 443311
EMAIL: sales@wask-uk.com

www.wask-uk.com



ISO 14001 Reg No. EMS 78657



To visit our Video Library go to:
www.youtube.com/user/CraneBSU

Designed & manufactured under quality management systems in accordance with BS EN ISO 9001:2008

Every effort has been made to ensure that the information contained in this publication is accurate at the time of publishing. Crane Ltd assumes no responsibility or liability for typographical errors or omissions or for any misinterpretation of the information within the publication & reserves the right to change without notice.

W_SMPT_0916
IOM_JR00070_V2